



EUROPEAN UNION

Delegation of the European Union to Bosnia and Herzegovina

Sarajevo, April 2016

**Clarifications No. 1 to the Tender Dossier**  
**EuropeAid/137646/DH/SUP/BA; EC/BiH/TEN/15/016**  
**Subject: Police Data Management and Protection**

Please note that due to technical issues clarifications by the Contracting Authority to the questions from tenderers will be published later than originally stipulated in the Tender Dossier.

The clarifications will be published as soon as possible as well as Corrigendum No. 1 extending the deadline for submission of offers.

All other terms and conditions of the Tender Dossier remain unchanged.

Dimitrios Kalogeras

Head of Contracts, Finance and Audit Section